	COMBINED DECLARATION A (ORIGINAL, DESIGN, NAT		
As a below named inv	ventor, I hereby declare that:		
sole inventor (if only o	fice address and citizenship are as stated one name is listed below) or an original, fi s claimed and for which a patent is sough	rst and joint inventor (if plural na	
Title: METHOD	FOR MANUFACTURING DISP	OSABLE WORN ARTICLI	<u> </u>
the specification of w	hich	•	,
Mail No. EF2	Ito. June 25, 2001 as Serial 32849726US as Serial No. not yet known of claimed in PCT International Applica and amended under PCT Article 34	own, and was amended on	(if applicable).
	ve reviewed and understand the contents idment referred to above.	of the above identified specificati	on, including the claims, as
I acknowledge the duty 37, Code of Federal R	y to disclose information which is material legulations §1.56(a).	to the patentability of this applicat	ion in accordance with Title
	PRIORITY	CLAIM	
inventor's certificate of America listed belo PCT international app	priority benefits under Title 35, United S or of any PCT international application(s) ow and have also identified below any for plication(s) designating at least one count aving a filing date before that of the appl	designating at least one country eleign application(s) for patent or ry other than the United States of	other than the United States inventor's certificate or any America filed by me on the
	ons have been filed as follows.		
	EARLIEST FOREIGN APPLICATION(S) (6 MONTHS FOR DESIGN) PRIO		is
COUNTRY	APPLICATION NUMBER	DATE OF FILING (day, month, year)	PRIORITY CLAIMED UNDER 35 USC 119
Japan	2000-237455	04/08/00	x Yes No
	ALL FOREIGN APPLICATION(S), IF A (6 MONTHS FOR DESIGN) PRIO		

Armand P. Boisselle, Reg. No. 22,381; Neil A. DuChez, Reg. No. 26,725; Mark D. Saralino, Reg. No. 34,243

The undersigned to this declaration and power of attorney hereby authorizes the U.S. attorney(s) named herein to accept and follow instruction from								
Name(s) of authorized representation(s) Satoshi Tanaka								
Address 15-21, Minamibefu Settsu. Osaka 566-0045 Japan								
as to any actions to be taken in the Patent and Trademark Office reg between the U.S. attorney(s) and the undersigned. In the event of a ch taken, the U.S. attorney(s) will be so notified by the undersigned.								
Send Correspondence To	Direct Telephone Calls To:							
,	(name and telephone number)							
Mark D. Saralino	(,,,,,,,							
RENNER, OTTO, BOISSELLE & SKLAR, LLP	Mark D. Saralino							
1621 Euclid Avenue, 19th Floor	(216) 621-1113							
Cleveland, Ohio 44115	. ,							
and the like are punishable by fine or imprisonment, or both, under Sethat such willful false statements may jeopardize the validity of the appropriate the validity of the appropriate of sole or first inventor. Ikuo Tachibana Inventor's signature Date March 20, 2002 Country of Citizenship Japan Residence Hyogo 662-0072 Japan Post Office Address 2-10 Matsuoi-cho, Nishinomiya								
Hyogo 662-0072 Japan								
Full name of second inventor, if any <u>Kiyofumi Inoue</u> Inventor's signature Date <u>March</u> , /8, 2002 Country of Citizenship <u>Japan</u>	Nijožumi Inoue							
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Hyogo 663-8003 Japan								
Full name of third inventor, if any Yuzo Ichiura Inventor's signature Date March 21, 2012 Country of Citizenship Japan Residence Osaka 567-0845 Japan Post Office Address 2-37-26 Harata Ibaraki Osaka 567-0032 Japan	guzo Ochiwa							
CHECK FOR ANY OF THE FOLLOWING FORM A PART OF THIS DI X Signature for fourth and subsequent joint inventors. Number Added page to combined declaration and power of attorney (CIP) application. This declaration ends with this page.	ECLARATION er of pages added 1							

ADDED PAGE TO COMBINED DECLARATION AND POWER OF ATTORNEY FOR SIGNATURE BY FOURTH AND SUBSEQUENT INVENTORS

Full name of fourth invent	or, if any	Yoshinari Tanaka					
Inventor's signature				净净	色成		
Date March 20'20	02Country	of Citizenship	Japan		····	<u></u>	
Residence							
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	Osaka 564	-0032 Japan				• 1	
Full name of fifth inventor	, if any	Masaki Nakakao	io	_			
Inventor's signature	, ,			中門	正毅		
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Full name of sixth invento	r, if any	Satoshi Tanaka				······································	
Inventor's signature				121 17	<u> </u>		
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This declaration ends with this page.